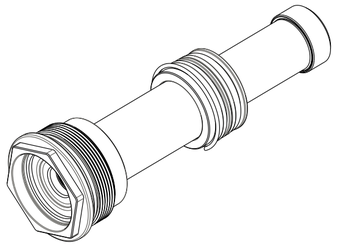


234-04-429
Cap, Inner Travel Tube, TALAS 5

029-13-116
Seals: O-Ring [(-116) .103 C.S. X .737 ID] Dynamic, Low Friction

(029-08-148)

029-13-115
Seals: O-Ring [(-115) .103 C.S. X .674 ID] Dynamic, Low Friction

038-01-060
Retaining Ring: Wire [0.950 OD x 0.040 CS]

029-13-110
Seals:O-Ring [(-110) .103 C.S. X .362 ID] Dynamic, Low Friction

029-13-008
Seals: O-Ring [(-008) .070 C.S. X .176 ID] Dynamic, Low Friction

234-04-417
IFP, TALAS 5

029-08-034
Seals: O-Ring [4.5MM ID x 1.5MM CS] Metric, N-70, Static

029-08-070
Seals: O-Ring [12.0MM ID x 1.0MM CS] Metric, N-70, Static

029-08-148
Seals: O-Ring [21.5MM ID x 1.5MM CS] Metric, N-70, Static

(029-08-034)

010-01-000
Ball [Ø 0.1250] Steel

039-00-284
Spring: [0.240 TLG x 0.124 OD x 3.6 lb/in]

234-04-411
Adjuster, TALAS 5

PRESS INTO
234-04-412

234-04-412
Check Spring Guide, TALAS 5

(010-01-006)

(039-00-035)

GREASE:
THIN LAYER OF SLICK HONEY
ON I.D. SEALING SURFACE

TORQUE:
75±5 IN.LB.

GREASE:
THIN LAYER
OF SLICK HONEY

INNER TRAVEL TUBE 234-04-610

GREASE:
THIN LAYER
OF SLICK HONEY

(029-08-148)

GREASE:
THIN LAYER
OF SLICK HONEY

TORQUE:
75±5 IN.LB.

GREASE:
THIN LAYER
OF SLICK HONEY

234-04-594
Coupler, Cartridge Tube, TALAS 5

OUTER TRAVEL TUBE 234-04-414

GREASE:
THIN LAYER OF SLICK HONEY
ON O.D. SEALING SURFACE

IFP SHAFT 234-04-492

GREASE:
THIN LAYER
OF SLICK HONEY

TOPCAP O-RING 029-03-024-A

TOPCAP

GREASE:
THIN LAYER
OF SLICK HONEY

(039-00-284)

(010-01-000)

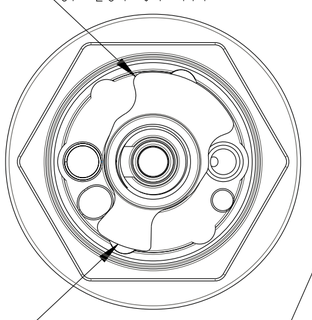
060-00-022
Pin: Dowel [Ø 0.078 X 0.375 TLG]

060-00-009
Pin: Dowel [Ø 0.125 X 0.375 TLG]

010-01-006
Ball [Ø 0.15625] Steel

039-00-035
Spring: [.280 TLG X .156 OD X 1.3 lbs/in] Stainless Steel

NOTE ORIENTATION
OF 234-04-411

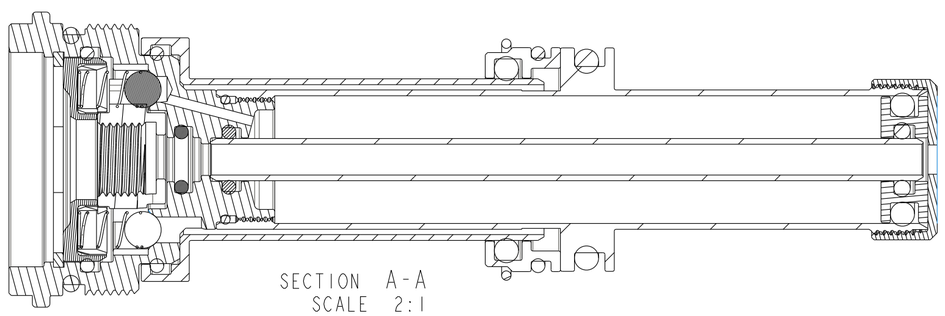


SMALL END OF CAM
MUST BE BETWEEN
DOWEL PIN HOLES

TOP VIEW
SCALE 2:1

234-04-574
Bulkhead, TALAS 5

038-00-107
Retaining Ring: Internal, Smalley XAH-87, Stainless



SECTION A-A
SCALE 2:1

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Ph 831-768-1100
Fax 831-768-9312

TITLE
34mm TALAS 5,
Topcap Assembly

SIZE C | DWG. NO. 820-05-261-KIT

PLOT SCALE 0.80:1 | SHEET 1 OF 1

ProE ASSEM